## AMENDMENTS TO THE CLAIMS

- (Currently Amended) A photochromic lens substrate, which comprises a cured product of a polymerization curable composition comprising:
- (I) a polyfunctional polymerizable monomer represented by the following formula (1):

$$R^{3} \left\{ O \left\{ R^{2} \right\}_{a}^{O} C = CH_{2} \right\}_{b} \quad \text{(1)}$$

wherein R<sup>1</sup> is a hydrogen atom or methyl group, the group -R<sup>2</sup>- is -CH<sub>2</sub>CH<sub>2</sub>O-, -CH<sub>2</sub>CH<sub>2</sub>CH<sub>2</sub>O-, or -C(=0)CH<sub>2</sub>CH<sub>2</sub>CH<sub>2</sub>CH<sub>2</sub>CH<sub>2</sub>O-, R<sup>3</sup> is a trivalent to hexafunctional organic residue, a is an integer of 0 to 3 and b is an integer of 3 to 6:

(II) a bifunctional polymerizable monomer represented by the following formula (2):

wherein  $R^4$  and  $R^5$  are each independently a hydrogen atom or methyl group,  $R^6$  and  $R^7$  are each independently a hydrogen atom or alkyl group having 1 or 2 carbon atoms, the group -X- is -O-, -S-, -S(=O)<sub>2</sub>-, -C(=O)-O-,  $-CH_2$ -, -CH=CH- or -C( $CH_3$ )<sub>2</sub>-, and m and n satisfy (m+n) = 0 to 30; and

and (II), selected from the group consisting of polyethylene glycol methacrylate

having an average molecular weight of 526, polyethylene glycol methacrylate having

other polymerizable monomer different than the above polymerizable monomers (I)

(III)

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an average molecular weight of 360, methyl ether polyethylene glycol methacrylate having an average molecular weight of 475, methyl ether polyethylene glycol methacrylate having an average molecular weight of 1,000, polypropylene glycol methacrylate having an average molecular weight of 375, polypropylene glycol methacrylate having an average molecular weight of 430, stearyl methacrylate, lauryl methacrylate, ethylene glycol glycidyl ether, propylene glycol glycidyl ether, tetraethylene glycol diacrylate, nonaethylene glycol diacrylate, diethylene glycol dimethacrylate, triethylene glycol dimethacrylate, tetraethylene glycol dimethacrylate, tripropylene glycol dimethacrylate, tetrapropylene glycol dimethacrylate, nonaethylene glycol dimethacrylate, nonapropylene glycol dimethacrylate, ethylene glycol bisglycidyl methacrylate, 1, 4-butylene glycol dimethacrylate, 1, 9-nonvlene glycol dimethacrylate, neopentylene glycol dimethacrylate, polyallyl compounds, acrylate and methacrylate compounds, vinyl compounds, bifunctional to hexafunctional polymerizable polyurethane oligomers and bifunctional to hexafunctional polymerizable polyester oligomers:

- (IV) a photochromic compound; and
- (V) a thermal polymerization initiator, wherein

the amounts of the polyfunctional polymerizable monomer (II), the bifunctional polymerizable monomer (II) and the other polymerizable monomer (III) are 1 to 15 wt%, 10 to 80 wt% and 5 to 89 wt% based on the total of all the polymerizable monomers, respectively, the fading half-life period of the photochromic compound (IV) in the cured product is 30 times or less shorter than the fading half-life period of the photochromic compound (IV) in the

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polymerization curable composition, and said cured product has a tensile strength of 20 Kgf or more.

- 2. (Original) The lens substrate according to claim 1, wherein the bifunctional polymerizable monomer (II) is a combination of a first bifunctional polymerizable monomer of the above formula (2) in which (m+n) is 0 to 5 and a second bifunctional polymerizable monomer of the above formula (2) in which (m+n) is 6 to 30, and the molar amount of the second bifunctional polymerizable monomer is 3 times or less larger than that of the first bifunctional polymerizable monomer.
  - 3. (Cancelled)
- 4. (Currently Amended) A photochromic lens substrate composed of a cured product of a polymerization curable composition comprising:
- (I) a polyfunctional polymerizable monomer represented by the following formula (1):

$$R^{3} \left\{ O \left\{ R^{2} \right\}_{a}^{O} C = CH_{2} \right\}_{b} \quad (1)$$

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(II) a bifunctional polymerizable monomer represented by the following formula (2):

wherein R<sup>4</sup> and R<sup>5</sup> are each independently a hydrogen atom or methyl group, R<sup>6</sup> and R<sup>7</sup> are each independently a hydrogen atom or alkyl group having 1 or 2 carbon atoms, the group -X- is -O-, -S-, -S(=O)<sub>2</sub>-, -C(=O)-O-, -CH<sub>2</sub>-, -CH=CH- or -C(CH<sub>3</sub>)<sub>2</sub>-, and m and n satisfy (m + n) = 0 to 30; other polymerizable monomer different from the above polymerizable monomers (I) and (III) (II), selected from the group consisting of polyethylene glycol methacrylate having an average molecular weight of 526, polyethylene glycol methacrylate having an average molecular weight of 360, methyl ether polyethylene glycol methacrylate having an average molecular weight of 475, methyl ether polyethylene glycol methacrylate having an average molecular weight of 1,000, polypropylene glycol methacrylate having an average molecular weight of 375, polypropylene glycol methacrylate having an average molecular weight of 430, stearyl methacrylate, lauryl methacrylate, ethylene glycol glycidyl ether, propylene glycol glycidyl ether, tetraethylene glycol diacrylate, nonaethylene glycol diacrylate, diethylene glycol dimethacrylate, triethylene glycol dimethacrylate, tetraethylene glycol dimethacrylate, tripropylene glycol dimethacrylate, tetrapropylene glycol dimethacrylate, nonaethylene glycol dimethacrylate, nonapropylene glycol dimethacrylate, ethylene glycol bisglycidyl methacrylate, 1, 4-butylene glycol dimethacrylate, 1, 9-nonylene glycol dimethacrylate, neopentylene glycol dimethacrylate, polyallyl compounds, acrylate and methacrylate compounds, vinyl compounds, bifunctional to hexafunctional polymerizable polyurethane oligomers and bifunctional to hexafunctional polymerizable polyester oligomers:

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(IV) a photochromic compound; and

(V) a photopolymerization initiator, wherein

the amounts of the polyfunctional polymerizable monomer (I), the bifunctional polymerizable monomer (II) and the other polymerizable monomer (III) are 1 to 60 wt%, 10 to 90 wt% and 0 to 89 wt% based on the total of all the polymerizable monomers, respectively, the fading half-life period of the photochromic compound (IV) in the cured product is 30 times or less shorter than the fading half-life period of the photochromic compound (IV) in the polymerization curable composition, and said cured product has a tensile strength of 20 Kgf or more.

- 5. (Original) The lens substrate according to claim 4, wherein the polymerization curable composition further comprises at least one oligomer selected from the group consisting of bifunctional to hexafunctional polymerizable urethane oligomers and bifunctional to hexafunctional polyester oligomers.
- (Currently Amended) A polymerization curable composition for a photochromic lens substrate, the polymerization curable composition comprising:
- (I) a polyfunctional polymerizable monomer represented by the following formula (1):

$$R^{3} \left\{ O \left\{ R^{2} \right\}_{a}^{O} C = CH_{2} \right\}_{b} \quad (1)$$

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MSW/VP/sh

wherein  $R^1$  is a hydrogen atom or methyl group, the group  $-R^2$ - is  $-CH_2CH_2O$ -,  $-CH_2CH_2CH_2O$ -,  $-CH_2CH_2CH_2O$ -,  $-CH_2CH_2CH_2CH_2CH_2O$ -,  $-CH_2CH_2CH_2CH_2O$ -,  $-CH_2CH_2CH_2O$ -,  $-CH_2CH_2CH_2CH_2O$ -,  $-CH_2CH_2CH_2O$ -,  $-CH_2CH_2CH_2CH_2O$ -,  $-CH_2CH_2CH_2CH_2O$ -,  $-CH_2CH_2CH_2CH_2O$ -,  $-CH_2CH_2CH_2O$ -,  $-CH_2CH_2CH_2CH_2O$ -,  $-CH_2CH_2CH_2CH_2O$ -,  $-CH_2CH_2CH_2O$ -, -CH

(II) a bifunctional polymerizable monomer represented by the following formula (2):

wherein R4 and R5 are each independently a hydrogen atom or methyl group, R6 and R7 are each independently a hydrogen atom or alkyl group having 1 or 2 carbon atoms, the group -X- is -O-, -S-, -S(=O)<sub>2</sub>-, -C(=O)-O-, -CH<sub>2</sub>-, -CH=CH- or -C(CH<sub>3</sub>)<sub>2</sub>-, and m and n satisfy (m + n) = 0 to 30; (III) other polymerizable monomer different from the above polymerizable polymerizable monomers (I) and (II), selected from the group consisting of polyethylene glycol methacrylate having an average molecular weight of 526, polyethylene glycol methacrylate having an average molecular weight of 360, methyl ether polyethylene glycol methacrylate having an average molecular weight of 475, methyl ether polyethylene glycol methacrylate having an average molecular weight of 1,000, polypropylene glycol methacrylate having an average molecular weight of 375, polypropylene glycol methacrylate having an average molecular weight of 430, stearyl methacrylate, lauryl methacrylate, ethylene glycol glycidyl ether, propylene glycol glycidyl ether, tetraethylene glycol diacrylate, nonaethylene glycol diacrylate, diethylene glycol dimethacrylate, triethylene glycol dimethacrylate, tetraethylene glycol dimethacrylate, tripropylene glycol dimethacrylate, tetrapropylene glycol dimethacrylate, nonaethylene glycol dimethacrylate, nonapropylene glycol dimethacrylate, ethylene glycol bisglycidyl methacrylate,

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1, 4-butylene glycol dimethacrylate, 1, 9-nonylene glycol dimethacrylate, neopentylene glycol dimethacrylate, polyallyl compounds, acrylate and methacrylate compounds, vinyl compounds, bifunctional to hexafunctional polymerizable polyurethane oligomers and bifunctional to hexafunctional polymerizable polyuseter oligomers;

- (IV) a photochromic compound; and
- (V) a thermopolymerization initiator, wherein

the amounts of the polyfunctional polymerizable monomer (I), the bifunctional polymerizable monomer (II) and the other polymerizable monomer (III) are 1 to 15 wt%, 10 to 80 wt% and 5 to 89 wt% based on the total of all the polymerizable monomers, respectively, the fading half-life period of the photochromic compound (IV) in the cured product is 30 times or less shorter than the fading half-life period of the photochromic compound (IV) in the polymerization curable composition, and a cured product of said polymerization curable composition has a tensile strength of 20 Kgf or more.

- 7. (Original) The composition according to claim 6, wherein the amounts of the polyfunctional polymerizable monomer (I), the bifunctional polymerizable monomer (II) and the other polymerizable monomer (III) are 3 to 10 wt%, 20 to 60 wt% and 30 to 77 wt%, respectively.
- 8. (Original) The composition according to claim 6, wherein the bifunctional polymerizable monomer (II) is a combination of a first bifunctional polymerizable monomer of the above formula (2) in which (m + n) is 0 to 5 and a second bifunctional polymerizable

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monomer of the above formula (2) in which (m + n) is 6 to 30, and the molar amount of the second bifunctional polymerizable monomer is 3 times or less larger than that of the first bifunctional polymerizable monomer.

- (Currently Amended) A polymerization curable composition for a photochromic lens substrate, the polymerization curable composition comprising:
- (I) a polyfunctional polymerizable monomer represented by the following formula (1):

$$R^3 \left\{ -0 \cdot \left( R^2 \right) \right\}_a^0 C = CH_2 \right\}_b$$
 (1)

wherein R<sup>1</sup> is a hydrogen atom or methyl group, the group -R<sup>2</sup>- is -CH<sub>2</sub>CH<sub>2</sub>O-, -CH<sub>2</sub>CH<sub>2</sub>CH<sub>2</sub>CH<sub>2</sub>CH<sub>2</sub>CH<sub>2</sub>O-, R<sup>3</sup> is a trivalent to hexafunctional organic residue, a is an integer of 0 to 3 and b is an integer of 3 to 6;

(II) a bifunctional polymerizable monomer represented by the following formula (2):

$$\begin{array}{c} \text{H}_2\text{C} = \text{C} - \text{O} - \left( \begin{array}{c} \text{CHCH}_2\text{O} \\ \text{R}^6 \end{array} \right) - \text{X} - \left( \begin{array}{c} \text{OCH}_2\text{CH} \\ \text{R}^7 \end{array} \right) - \begin{array}{c} \text{C} - \text{C} - \text{CH}_2 \\ \text{R}^5 \end{array} \\ \dots \text{(2)} \end{array}$$

wherein  $R^4$  and  $R^5$  are each independently a hydrogen atom or methyl group,  $R^6$  and  $R^7$  are each independently a hydrogen atom or alkyl group having 1 or 2 carbon atoms, the group -X- is -O-, -S-, -S(=O)<sub>2</sub>-, -C(=O)-O-,  $-CH_2$ -, -CH=-CH- or -C( $CH_3$ )<sub>2</sub>-, and m and n satisfy (m + n) = 0 to 30; (III) optionally, other polymerizable monomer different from the above polymerizable

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polymerizable monomers (I) and (II), selected from the group consisting of polyethylene glycol methacrylate having an average molecular weight of 526, polyethylene glycol methacrylate having an average molecular weight of 360, methyl ether polyethylene glycol methacrylate having an average molecular weight of 475, methyl ether polyethylene glycol methacrylate having an average molecular weight of 1,000, polypropylene glycol methacrylate having an average molecular weight of 375, polypropylene glycol methacrylate having an average molecular weight of 430, stearyl methacrylate, lauryl methacrylate, ethylene glycol glycidyl ether, propylene glycol glycidyl ether, tetraethylene glycol diacrylate, nonaethylene glycol diacrylate, diethylene glycol dimethacrylate, triethylene glycol dimethacrylate, tetraethylene glycol dimethacrylate, tripropylene glycol dimethacrylate, tetrapropylene glycol dimethacrylate, nonaethylene glycol dimethacrylate, nonapropylene glycol dimethacrylate, ethylene glycol bisglycidyl methacrylate, 1, 4-butylene glycol dimethacrylate, 1, 9-nonylene glycol dimethacrylate, neopentylene glycol dimethacrylate, polyallyl compounds, acrylate and methacrylate compounds, vinyl compounds, bifunctional to hexafunctional polymerizable polyurethane oligomers and bifunctional to hexafunctional polymerizable polyester oligomers;

- (IV) a photochromic compound; and
- (V) a photopolymerization initiator, wherein

the amounts of the polyfunctional polymerizable monomer (II), the bifunctional polymerizable monomer (II) and the other polymerizable monomer (III) are 1 to 60 wt%, 10 to 90 wt% and 0 to 89 wt% based on the total of all the polymerizable monomers, respectively, the fading half-life period of the photochromic compound (IV) in the cured product is 30 times or less shorter than the fading half-life period of the photochromic compound (IV) in the

polymerization curable composition, and a cured product of said polymerization curable composition has a tensile strength of 20 Kgf or more.

- 10. (Original) The composition according to claim 9, wherein the amounts of the polyfunctional polymerizable monomer (I), the bifunctional polymerizable monomer (II) and the other polymerizable monomer (III) are 10 to 60 wt%, 20 to 90 wt% and 0 to 70 wt%, respectively.
- 11. (Original) The composition according to claim 9, wherein the bifunctional polymerizable monomer (II) is a combination of a first bifunctional polymerizable monomer of the above formula (2) in which (m + n) is 0 to 5 and a second bifunctional polymerizable monomer of the above formula (2) in which (m + n) is 6 to 30, and the molar amount of the second bifunctional polymerizable monomer is 3 times or less larger than that of the first bifunctional polymerizable monomer.
- 12. (Original) A photochromic lens which comprises the photochromic lens substrate of claim 1, a hard coat layer and a buffer layer, said buffer layer being interposed between the hard coat layer and the substrate and having lower pencil hardness than the hard coat layer, for bonding the substrate to the hard coat layer.
- (Previously Presented) The lens substrate according to claim 4, wherein the
   bifunctional polymerizable monomer (II) is a combination of a first bifunctional polymerizable

monomer of the above formula (2) in which (m + n) is 0 to 5 and a second bifunctional

polymerizable monomer of the above formula (2) in which (m+n) is 6 to 30, and the molar

amount of the second bifunctional polymerizable monomer is 3 times or less larger than that of

the first bifunctional polymerizable monomer.

14. (Previously Presented) A photochromic lens comprising the photochromic lens

substrate of claim 4, a hard coat layer and a buffer layer, interposed between the hard coat layer

and the substrate and having lower pencil hardness than the hard coat layer, for bonding the

substrate to the hard coat layer.

15. (Previously Presented) The photochromic lens substrate of claim 1, wherein the

polyfunctional polymerizable monomer represented by formula (1) is at least one selected from

the group consisting of trimethylolpropane trimethacrylate, trimethylolpropane triacrylate,

tetramethylolmethane trimethacrylate, tetramethylolmethane triacrylate, tetramethylolmethane

tetramethacrylate, tetramethylolmethane tetraacrylate, trimethylolpropane triethylene glycol

trimethacrylate, trimethylolpropane triethylene glycol triacrylate, ethoxylated pentaerythritol

tetraacrylate, ethoxylated pentaerythritol tetramethacrylate, pentaerythritol trimethacrylate,

pentaerythritol tetramethacrylate, caprolactam modified ditrimethylolpropane tetraacrylate,

caprolactam modified ditrimethylolpropane tetramethacrylate and caprolactam modified

 $\ dipentaery thritol\ hexa acrylate,\ and\ wherein\ the\ bifunctional\ polymerizable\ monomer\ represented$ 

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by formula (2) is at least one selected from the group consisting of:

2,2-bis[4-(methacryloyloxypolyethoxy)phenyl]propane,

MSW/VP/sh

- 2,2-bis[4-(methacryloyloxypolyethoxy)phenyl]propane,
- 2,2-bis[4-(methacryloyloxypolyethoxy)phenyl]propane,
- 2,2-bis[4-(methacryloyloxypolyethoxy)phenyl]propane,
- 2,2-bis[4-(methacryloyloxypolyethoxy)phenyl]propane,
- 2,2-bis[4-acryloyloxypolyethoxy]phenyl]propane,
- 2,2-bis[4-methacryloyloxypolypropoxy]phenyl]propane,
- 2,2-bis[4-methacryloyloxypolypropoxy]phenyl]propane,

bis[4-methacryloyloxypolyethoxy]phenyl]methane, and

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bis[4-methacryloyloxypolyethoxy]phenyl]sulfone.